

TDS no:	TDS-0006
Version:	v.3
Issue date:	14/10/2014

# **Technical Data Sheet (TDS)**

# **General information**

#### **Contact information**

Plastivan nv Wantestraat 3 8780 Oostrozebeke

Belgium

+32 (0)56 66 75 51

+32 (0)56 66 91 18

e: info@plastivan.com

www.plastivan.com

## **Product information**

## Type of product

**PVC-U** window sill

### **Product codes**

Profile 7515, 7520, 7525, 7530, 7535 and 7540

#### **Colours**

White (W), Marble (M), Beech (BE), Golden Oak (GO), Mahogany (MH) and Walnut (WN)

## **Application & benefits**

### **Application**

Indoor window sill applications

#### **Benefits**

Rigid, durable, scratch resistant, recyclable, easy mounting.

## **Test results**

PROPERTIES	VALUE	TEST METHOD
Dimensions, thickness (mm)	20	-
Dimensions, visible thickness (mm)	40	-
Dimensions, length (m)	3,0 or 6,0	-
Impact resistance at 23 °C (m)	0,5	EN 477
Conforms to the EU product standard	NA	-

Q-S-0001 (12/09/2013) - v.1 (e)



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For foils with colour: BE, WN, GO and MH

PROPERTIES	VALUE	TEST METHOD
Dimensional stability (%)	4	DIN 53377
Scratch resistance (cN)	20	ISO 2409
Resistance to rubbing	Note 5	ISO 105 - X 12
Tensile strength (N/mm²)	20	EN ISO 527 - 3
Elongation at break (%)	100	EN ISO 527 - 3
Resistance to cleaning products	Non aggressive detergents	DIN 68861 part 1, 1B

#### For foils with the colour: W and M

PROPERTIES	VALUE	TEST METHOD
Resistance to rubbing	Note 5	ISO 105 - X 12
Scratch resistance (cN)	100	PV-P-18
Gloss @ 60°	10 ± 3	DIN 67530
Resistance to cleaning products	Non aggressive detergents	DIN 68861 part 1, 1B
Tensile strength (N/mm²)	30	EN ISO 527 - 3
Elongation at break (%)	100	EN ISO 527 - 3

	CONTAINS	Value
Lead		No

The data given above are typical results from tests done in the laboratory. They do not form the whole or part of a specification. Since the conditions under which our products may be used are beyond our control, recommendations are made without guarantee and customers should ensure that materials supplied are satisfactory for their requirements.

Approved by

Managing Director:

Quality manager:

Bart Van Overschelde Pascal Sierens